



# MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

## MODEL G0664 8" X 13" HEAVY-DUTY METAL-CUTTING BANDSAW WITH ROLLER TABLES

### Product Dimensions:

Weight..... 1188 lbs.  
Width (side-to-side) x Depth (front-to-back) x Height..... 106 x 74 x 62-1/2 in.  
Footprint (Length x Width)..... 100 x 53-1/2 in.

### Shipping Dimensions:

#### Carton #1

Type..... Wood Slat Crate  
Content..... Machine  
Weight..... 1330 lbs.  
Length x Width x Height..... 88 x 35 x 68 in.

#### Carton #2

Type..... Cardboard  
Content..... Rollers  
Weight..... 64 lbs.  
Length x Width x Height..... 40 x 19 x 8 in.

### Electrical:

Minimum Circuit Size..... 12A  
Switch..... Control Box on Swing Base  
Switch Voltage..... 220  
Cord Length..... 6 ft.  
Cord Gauge..... 14 guage  
Plug Included..... No

### Motors:

#### Main

Type..... TEFC Induction  
Horsepower..... 2.5  
Voltage..... 220  
Prewired..... 220  
Phase..... Three  
Amps..... 7.64/6.6  
Speed..... 3450/1725  
Cycle..... 60  
Number of Speeds..... 2  
Power Transfer ..... Gear Box Drive  
Bearings..... Shielded and Lubricated

#### Hydraulic

Type..... TEFC Induction  
Horsepower..... 1/2  
Voltage..... 220  
Prewired..... 220  
Phase..... Three  
Amps..... 2  
Speed..... 1725  
Cycle..... 60

**Main Specifications:**

**Operation Info**

Blade Speeds.....	160, 320 FPM
Std. Blade Length.....	130-11/16 in.
Blade Size Range.....	1-1/16 in.

**Cutting Capacities**

Angle Cuts.....	Right 45, Left 60 deg.
Vise Jaw Depth.....	10-3/4 in.
Vise Jaw Height.....	6-1/4 in.
Max. Capacity Rectangular Height at 90 Deg.....	8
Max. Capacity Rectangular Width at 90 Deg.....	13
Max. Capacity Round at 90 Deg.....	11-7/8 in.
Max. Capacity Rectangular Height at 30 Deg.....	6-1/2
Max. Capacity Rectangular Width at 30 Deg.....	6-1/2
Max. Capacity Round at 30 Deg.....	7
Max. Capacity Rectangular Height at 45 Deg.....	10
Max. Capacity Rectangular Width at 45 Deg.....	7-1/2
Max. Capacity Round at 45 Deg.....	10

**Construction**

Table.....	Cast Iron
Upper Wheel.....	Cast Iron
Lower Wheel.....	Cast Iron
Body.....	Cast Iron
Base.....	Cast Iron
Stand.....	Formed Steel
Wheel Cover.....	Pre-Formed Steel
Paint.....	Power Coated

**Other**

Blade Guides Upper.....	Tungsten Carbide Tip
Blade Guides Lower.....	Tungsten Carbide Tip
Coolant Cap.....	2-1/2 gal.

**Other Specifications:**

Country Of Origin .....	Taiwan
Warranty .....	1 Year
Serial Number Location .....	Grizzly ID Label
Assembly Time .....	30 min.

**Features:**

- 53 Watt Coolant Pump
- Blade Speed Chart
- Two Speeds
- Adjustable Hydraulic Downfeed and Quick Lift System
- Automatic Shut-off
- Blade Tension Indicator
- Adjusting Spring for Smooth Downfeed
- Control Panel
- 39" L x 18" W Front & Rear Roller Tables
- Laser Guide