



**CORPORATE HEADQUARTERS**

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## **Introducing the Grizzly Model G0668 20" Vertical Metal-Cutting Bandsaw**



### **MACHINE HIGHLIGHTS (see *Machine Data Sheet* for full specifications)**

- Motor: 2 HP, 220V, 3-Phase.
- Variable cutting speeds with a digital read-out.
- Easy-to-use rack and pinion upper guide post adjustment.
- Fully balanced cast iron wheels with rubber tires and a lower cleaning brush.
- On-board blade welding center facilitates internal contour cuts.
- Precision-ground cast iron table attached to a heavy-duty frame.
- Adjustable work light.

The Model G0668 20" Vertical Metal-Cutting Bandsaw is available for \$4,495.00. As with all Grizzly products, the Model G0668 is covered by a one-year warranty. For more information call 1-800-523-4777 or visit [www.grizzly.com](http://www.grizzly.com).



# MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

## MODEL G0668 20" VERTICAL METAL-CUTTING BANDSAW

### Product Dimensions:

Weight..... 1145 lbs.  
 Length/Width/Height..... 47-1/4 x 29-1/2 x 77-1/8 in.  
 Foot Print (Length/Width)..... 41-3/4 x 20-3/4 in.

### Shipping Dimensions:

Type..... Wood and Cardboard  
 Content..... Machine  
 Weight..... 1321 lbs.  
 Length/Width/Height..... 47-3/4 x 33-1/2 x 86-5/8 in.

### Electrical:

Minimum Circuit Size..... 15 amp  
 Switch..... ON/OFF Push Button w/Safety Lockout Key  
 Switch Voltage..... 220V  
 Cord Length..... 6-1/2 ft.  
 Cord Gauge..... 14 guage  
 Plug Included..... No

### Motors:

#### Grinder

Type..... TEFC Capacitor Start Induction  
 Horsepower..... 1/8 HP  
 Voltage..... 220V  
 Prewired..... 220V  
 Phase..... Single  
 Amps..... 0.6A  
 Speed..... 3450 RPM  
 Cycle..... 60 Hz  
 Number Of Speeds..... 1  
 Power Transfer ..... Direct Drive  
 Bearings..... Sealed and Lubricated

#### Bandsaw

Type..... TEFC Capacitor Start Induction  
 Horsepower..... 2 HP  
 Voltage..... 220V  
 Prewired..... 220V  
 Phase..... Three  
 Amps..... 6.6A  
 Speed..... 6 Pole/1725 RPM  
 Cycle..... 60 Hz  
 Number Of Speeds..... 1  
 Power Transfer ..... Belt Drive  
 Bearings..... Shielded and Permanently Lubricated

**Main Specifications:**

**Operation Info**

Blade Speeds..... 105 - 2102 FPM  
Std. Blade Len..... 154-1/2 - 159-3/4 in.  
Blade Size Range..... 1/8 - 3/4 in.

**Cutting Capacities**

Cutting Height..... 12-5/8 in.  
Cutting Capacity Left Of Blade..... 19-3/4 in.

**Construction**

Table Construction..... Precision Ground Cast Iron  
Wheel Construction Upper..... Fully-Balanced Cast Iron  
Wheel Construction Lower..... Fully-Balanced Cast Iron  
Tire Material..... Rubber  
Body Construction..... Cast Iron  
Base Construction..... Pre-formed Steel  
Wheel Cover Construction..... Pre-formed Steel  
Paint..... Polyurethane

**Other**

Wheel Size..... 20 in.  
Blade Guides Upper..... Tungsten Steel  
Blade Guides Lower..... Tungsten Steel  
Electric Blade Welder..... 220V, 4.2 KVA  
Blade Welding Station Voltage..... 220V  
Annealing Voltage..... 220V  
Mobile Base..... G7314Z

**Table Info**

Table Tilt..... Left 15, Right 45 deg.  
Table Size Length..... 23-1/2 in.  
Table Size Width..... 21-5/8 in.  
Table Size Thickness..... 2 in.  
Floor To Cutting Area Height..... 36-5/8 in.

**Other Specifications:**

Country Of Origin ..... Taiwan  
Warranty ..... 1 Year  
Serial Number Location ..... ID Tag on Upper Wheel Cover  
Assembly Time ..... 60 minutes

**Features:**

- Station for Joining Blade Ends
- Includes Cut-Off Blade, Electric Welder w/Clamp, Annealer and Grinder
- Variable Cutting Speeds w/Digital Read-Out
- Lower Wheel Cleaning Brush
- Work Light