



CORPORATE HEADQUARTERS

P.O. BOX 2069, BELLINGHAM, WA, U.S.A.

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Introducing the Grizzly Model G0631 79" x 28" Extra Long Heavy-Duty Downdraft Table



MACHINE HIGHLIGHTS (see *Machine Data Sheet for full specifications*)

- Two 1 HP motors — each generates 1400 CFM of suction.
- Table surface measures 79" x 28" for two-station, production sanding.
- Non-marring rubber grommets elevate the workpiece for unrestricted air flow.
- Two-stage filtration system rated at 0.3 micron.
- Solid steel construction provides ultra-stable work surface.

The Model G0631 79" x 28" Extra Long Downdraft Table is available for \$1,895.00. As with all Grizzly products, the Model G0631 is covered by a one-year warranty. For more information call 1-800-523-4777 or visit www.grizzly.com.



MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL G0631 79" X 28" EXTRA LONG DOWNDRAFT TABLE

Product Dimensions:

Weight..... 442 lbs.
 Length/Width/Height..... 27-3/4 x 78-3/4 x 39-3/4 in.
 Foot Print (Length/Width)..... 27-3/4 x 78-3/4 in

Shipping Dimensions:

Type..... Cardboard/Wood Runners
 Content..... Machine
 Weight..... 486 lbs.
 Length/Width/Height..... 28-3/4 x 80-1/4 x 41 in.

Electrical:

Minimum Circuit Size..... 15 amp
 Switch..... Toggle with Lockout Key
 Switch Voltage..... 110V
 Cord Length..... 12 ft.
 Cord Gauge..... 14 guage
 Plug Included..... Yes

Motors:

Main #2

Type..... ODP Capacitor Start Induction
 Horsepower..... 1 HP
 Voltage..... 110V
 Phase..... Single
 Amps..... 12A
 Speed..... 1725 RPM
 Cycle..... 60 Hz
 Number Of Speeds..... 1
 Power Transfer Direct Drive
 Bearings..... Shielded and Lubricated

Main #1

Type..... ODP Capacitor Start Induction
 Horsepower..... 1 HP
 Voltage..... 110V
 Phase..... Single
 Amps..... 12A
 Speed..... 1725 RPM
 Cycle..... 60 Hz
 Number Of Speeds..... 1
 Power Transfer Direct Drive
 Bearings..... Shielded and Lubricated

Main Specifications:

Operation Info

Air Suction Cap.....	2874 CFM (1437 CFM X 2)
First Stage Filter Micron.....	1
Second Stage Filter Micron.....	0.3
Filter Efficiency.....	First Stage: 70%, Second Stage: 85%
Impeller Type.....	Squirrel Cage
Impeller Size.....	9-3/4 x 6-1/4 in.
Inlet Hole Diameter.....	8 in.
Outlet Size.....	9 x 7-1/2 in.

Filter Info

No. Of First Stage Filters.....	2
First Stage Filter Length.....	25 in.
First Stage Filter Width.....	16 in.
First Stage Filter Thickness.....	1 in.
No. Of Second Stage Filters.....	2
Second Stage Filter Length.....	25 in.
Second Stage Filter Width.....	16 in.
Second Stage Filter Thickness.....	2 in.

Table Info

Table Size Length.....	76-1/4 in.
Table Size Width.....	25-1/4 in.
Floor To Table Height.....	31-1/2 in.
No. Of Table Inserts.....	240

Construction Info

Impeller Const.....	Plastic
Table Const.....	Formed Steel
Table Inserts Const.....	Formed Steel with Non-Marring Rubber Grommets
Paint.....	Powder Coated

Other Specifications:

Country Of Origin	Taiwan
Warranty	1 Year
Serial Number Location	ID Label on Front of Machine
Assembly Time	15 min.
Sound Rating	68 dB

Features:

- Non-marring Rubber Grommets Support Workpiece
- Two Convenient Dust Drawers
- Dual 9-1/2" x 7" Squirrel Cage Fans
- Durable Powder Coated Paint
- Quiet Operation